

# Work Order ID 85078

\*85078\*

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Item ID: D412-760-015

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Cabin Floor Protector

Start Date: 6/01/12 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 7/06/12 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-760	D

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-760-015 CHG002

110

0.00

\*110\*

Pick Kit

Packaging

Memo

0.00

Packaging

120

0.00

\*120\*

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

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Item ID: D412-760-015

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\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Cabin Floor Protector

Start Date: 6/01/12 Start Qty: 2.00

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Cust Item ID:

Required Date: 7/06/12 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
*130*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-015								
	Location: _____								
	PPP Rev: <u>B</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

2x \_\_\_\_\_ SD  
12-6-6

12/6/8 J

12067

# Picklist Print

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Work Order ID: 85078

Parent Item: D412-760-015

Parent Item Name: Cabin Floor Protector

Start Date: 6/01/12

Required Date: 7/06/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev A 07.07.05 new issue EC  
IPP Rev:B 08-08-20 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S-3 AN960JD10 Washer	NAS1149D0363J	Purchased	No			110	Each	0.0000	28	5684		M121243	Sc
S-3 AN960JD416 Washer	NAS1149D0463J	Purchased	No			110	Each	30.0000	12	2436		M121255	Sc
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST351		30							
				116289		10							
				119097		20							
S-3 D3574-5 Cabin Floor Protector		Manufactured	No			110	Each	0.0000	1	3 B85068			Sc
S-3 D3574-6 Cabin Floor Protector		Manufactured	No			110	Each	1.0000	1	3 B85069			Sc
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				PKG		1							
				82516		1							
S-3 D3575-5 Cabin Floor Protector		Manufactured	No			110	Each	0.0000	1	3 B85070			Sc
S-3 D3575-6 Cabin Floor Protector		Manufactured	No			110	Each	0.0000	1	3 B85071			Sc
S-3 D3580-1 Joggle Bracket		Manufactured	No			110	Each	85.0000	6	18 12-6-5			Sc
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST055		84							
				78232		84							
				ST070		1							
				62223		0							
				63042		0							
				69696		1							

# Picklist Print

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Work Order ID: 85078

Parent Item: D412-760-015

Parent Item Name: Cabin Floor Protector

Start Date: 6/01/12

Required Date: 7/06/12

Start Qty: 2.00

Required Qty: 2.00

D3628-1  
Cupped Washer

Manufactured No

110 Each 663.0000

14 2842

Location

Loc Qty

Loc Code

ST058

663

78120

163

83587

500

42 S

D3628-3  
Cupped Washer

Manufactured No

110 Each 210.0000

6 1216

Location

Loc Qty

Loc Code

ST059

10

43031

10

ST072

200

68213

200

10 S

MS24694-S100  
FLAT HEAD SCREW

Purchased No

110 Each 73.0000

6 1218

Location

Loc Qty

Loc Code

ST289A

23

118840

23

ST290A

50

120422

50

18 S

MS24694-S54  
Screw

Purchased No

110 Each 112.0000

14 2842 12-6-12

Location

Loc Qty

Loc Code

ST289A

112

120142

4

120361

2

121166

56

121524

50

1 S

41 S

## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1						D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
1							D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2	CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14			36	D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR
						1	D3876-3	FORWARD WALL PROTECTOR
						1	D3876-5	LH WALL PROTECTOR
						1	D3876-7	AFT WALL PROTECTOR
						1	D3876-9	RH AFT WALL PROTECTOR
						1	D3876-11	FLOOR PROTECTOR
						1	D3876-13	DOOR PROTECTOR
				1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
				1			D3935-2	RH PYLON PROTECTOR
					1		D3935-3	LH PYLON PROTECTOR
					1		D3935-4	RH PYLON PROTECTOR
				14	14		D3942-1	ANGLE
				10	10		D3942-3	CLIP
						1	D3952-1	PLACARD
						36	80-004-2-6	INSERT
28		28	28				AN960JD10	WASHER
12		12	12				AN960JD416	WASHER
14		14	14				MS24694S54	SCREW
6		6	6				MS24694S100	SCREW
						36	MS27039-1-04	SCREW
				4	4		MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
				6	6		MS27039-5-08	SCREW
				8	8		MS27039-5-12	SCREW